Sazerac 18 Year Old Kentucky Straight Rye Whiskey

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Spring of 1981

Year of Release: Spring 2000 as an 18 year old "Rye" Whiskey

Proof for release: 90 proof Proof for this tasting: 110 Proof

Recipe

Large Grain: Minnesota Rye Small Grain: Kentucky Corn

Finish Grain: North Dakota Malted Barley

Distillation & Aging

Milling screen: #10

Water: Kentucky Limestone with Reverse Osmosis
Distillation: Double Distilled; beer still and doubler
Barrel: New, White Oak; Charred for 55 seconds

Barrel entry proof: 125 proof

Barrel size: 53 liquid gallons; 66.25 Original Proof Gallons

Warehouse: Q Evaporation loss: 74%

Barrel selection: 1 barrel at a time